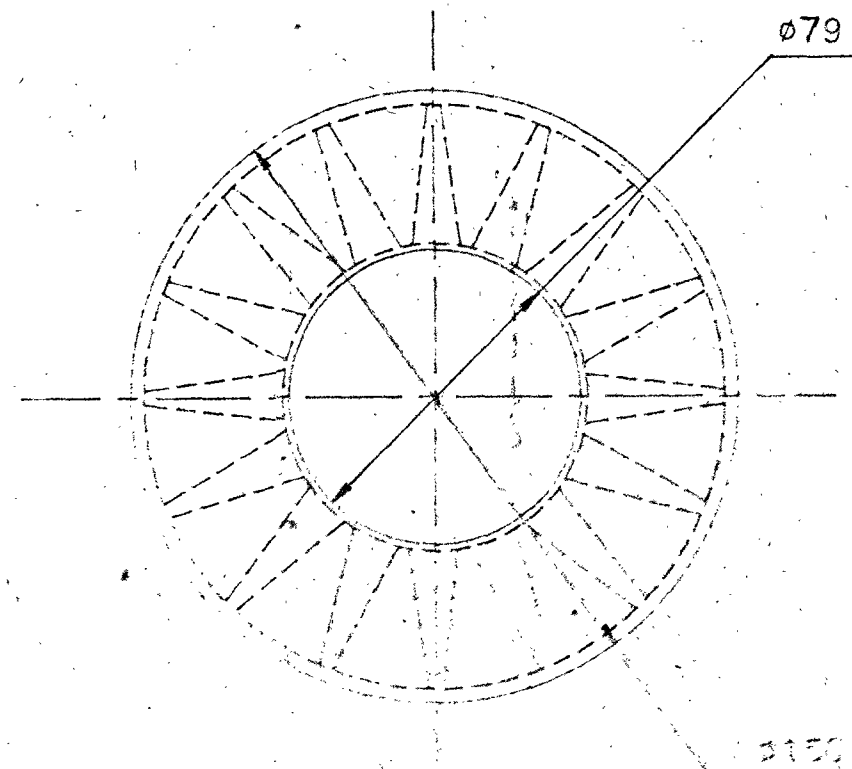
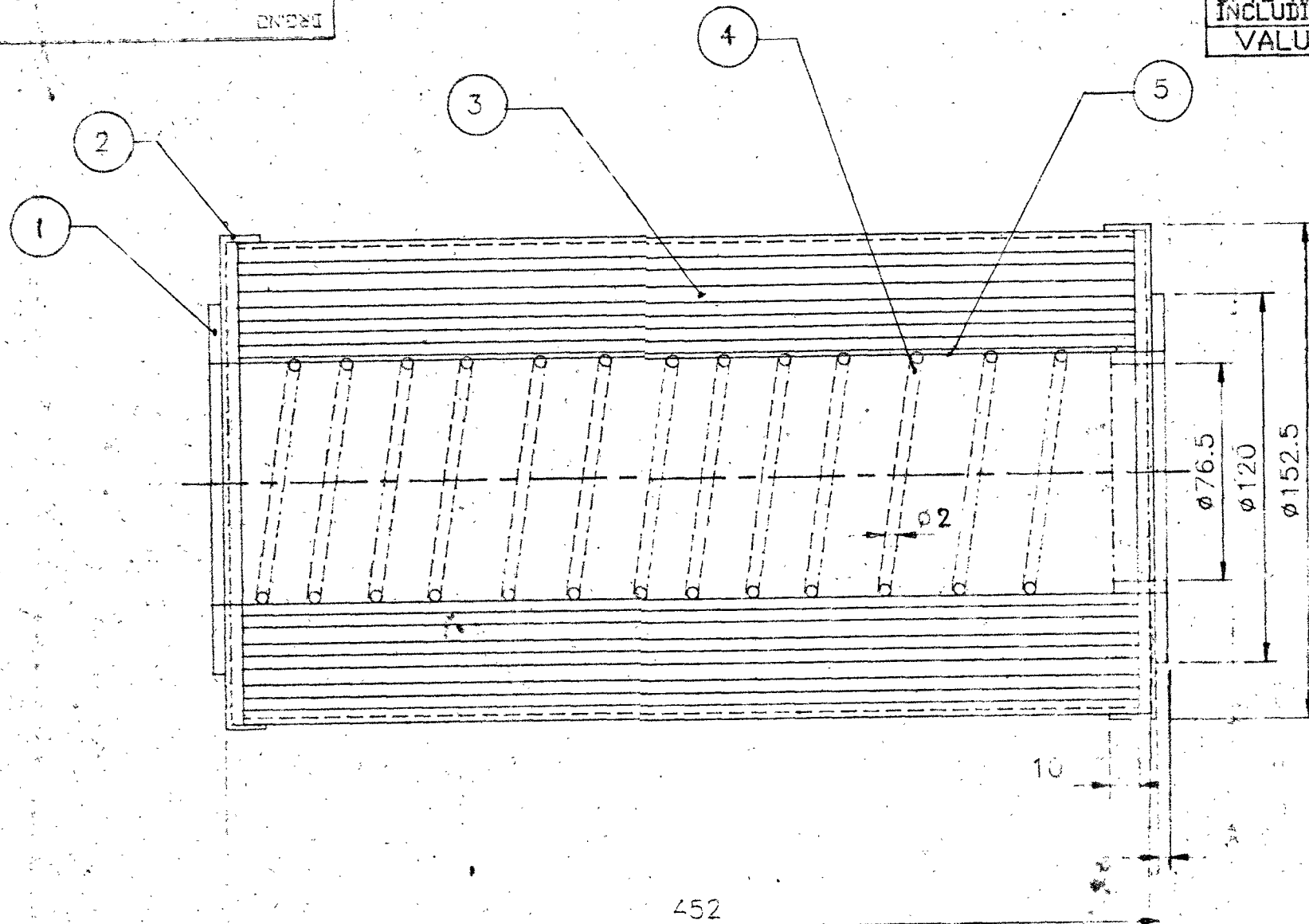


ESM-024-1999

DRG NO

MACHINING DEVIATIONS FOR LINEAR DIMENSIONS.

ABOVE OPTD AND INCLUDING VALUE	6	30	120	315	1000	2000	4000	4000	THE REST
VALUE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	



NOTE:-

- 1 ALL DIMENSIONS ARE IN MM.
- 2 OTHER DETAILS ARE AS PER MANUFACTURERS STDS.

STOCK NO 008741126025
DRG NO: ESM-024-1999

5	GALVANISED PERFORATED SHEET	2
4	RETAINER SPRING	1
3	PAPER FILTER 25 MICRON	1
2	CAP	2
1	CORKSEAL	2
ITEM NO	DESCRIPTION	QTY

PRODUCT		MACHINE NO.		DEPT. NO.	
USED ON	QTY	COMPT. NO.	OPT. NO.		
AMEND NO		SIGNATURE	DATE	TITLE	
APPROVED		S.V. Gopal	18/8/99	PAPER FILTER	
REVIEWED		T.R. Vishwanath	18/8/99	FOR FORMAC DEEP HOLE DRILLING M/C	
CHECKED		Motagi	18/8/99	Bharat Earth Movers Ltd.	
DRAWN		A.V. Mulimani	18/8/99	K.G.F	
STDS				DRG. NO. ESM-024-1999	
SHEET NO.		1		NO. OF SHEETS	
1		1			